

BARGE



Barge Infinity System

Key Points

- One Cement Bonds Almost All Materials
- No Toluene
- No VOC's
- Clear Adhesive

Barge Infinity System Bonds Vinyl (PVC), polyurethane, EVA, Gumlite, TPR, SBR, Nitrile, Neoprene, Natural Rubber, Leather, Cotton, Synthetic Fabrics, Woven Fabrics.

Dry Time:

Primers: Let Dry 10 Minutes

Open Time:

Cement: 5-10 Minutes

Primers: No Time Limits

Note: If cement does not bond, it has dried too long. It can be heat reactivated to 130°F or recoated to bond.



How to Use?

SBR, Nitrile, Neoprene, TPR

1. Roughen soles
2. Mix 1/2 teaspoon of Barge Infinity Additive with 2 ounces of Barge Rubber Solution
3. Stir until granules have dissolved (about 1 minute)
4. Apply to above mentioned materials
5. Let dry
6. Apply Barge Infinity Cement

EVA, Gumlite

1. Roughen soles
2. Apply Barge Infinity Primer
3. Let dry
4. Apply Barge Infinity Cement

PVC, Polyurethane, Leather, Fabrics

1. Roughen soles
2. Apply Barge Infinity Cement